

[For immediate release]



**Country Garden Achieved Contracted Sales of  
RMB3.6 billion in October 2009**

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**A Year-on-Year Growth of 142%**

(2 November 2009 – Hong Kong) Country Garden Holdings Company Limited ("Country Garden" or the "Group", SEHK stock code: 2007), one of the leading integrated property developers in China, is pleased to announce that in October 2009, the Group achieved contracted sales of RMB3.6 billion, and contracted GFA of approximately 710,000 sq. m., representing a year-on-year growth of 142% and 155% respectively.

As at 31 October 2009, the Group's total transaction amount reached approximately RMB17.8 billion, among which contracted sales accounted for about RMB16.3 billion and approximately RMB1.5 billion is pending on final contract signing. The Group expects to launch more new projects and new phases gradually in the coming two months.

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**About Country Garden**

Country Garden is one of China's leading integrated property developers. It has standardized operations with business comprising construction, installation, fitting, project management, property management, as well as hotel development and management. In addition, "Country Garden" has been named by the PRC State Administration for Industry and Commerce as "China's Well-Known Trademarks" in the property sector in 2006. The Group became a constituent stock of MSCI Global Standard Indices on 1 September 2007. It also became a constituent stock of Hang Seng Composite Index 200 and Hang Seng Mainland Composite Index on 10 September 2007.

For further information, please contact:

**Country Garden Holdings Company Limited**

Johnson Murr

Head of Investor Relations

Tel: (86 757) 2660 0773

Fax: (86 757) 2660 9233

Email: johnsonmurr@countrygarden.com.cn

**iPR Ogilvy Ltd.**

Callis Lau/ Crystal Chan/ Christina Chung/ Beatrice Wong

Tel: (852) 2136 6952/ 2169 0049/ 2136 6179/ 2136 6176

Fax: (852) 3170 6606

Email: callis.lau@iprogilvy.com/crystal.chan@iprogilvy.com/  
christina.chung@iprogilvy.com/ beatrice.wong@iprogilvy.com